



# **The Secrets of Good Peak Shape in HPLC**

## **Choosing Columns and Conditions for the Best Peak Shape**

# What is Good Peak Shape and Why is it Important ?

- Good peak shape can be defined as a symmetrical or gaussian peak and poor peak shape can include both peak fronting and tailing.
- Good peak shape can be defined by....
  - Tailing factor of 1.0
  - High efficiency
  - Narrow peak width
- Good peak shape is important for....
  - Improved resolution (Rs)
  - More accurate quantitation
  - Longer usable column lifetime (based on system suitability criteria)



# How is Peak Shape Measured?

- **Measures**

- **USP Tailing Factor – at 5% of peak height\***
- **Asymmetry – at 10% of peak height**

- **Indicators**

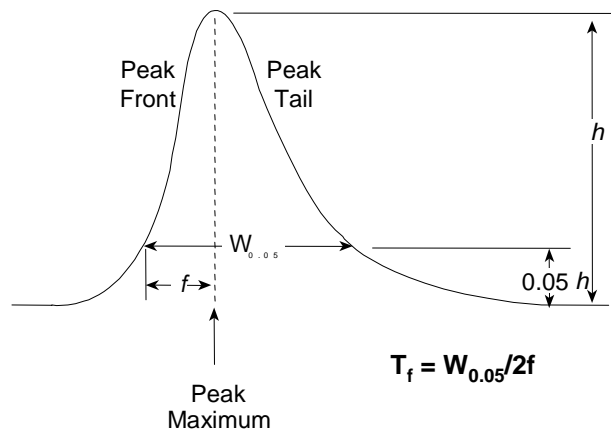
- **Efficiency – plates\***
- **Peak Width – peak width at  $\frac{1}{2}$  height\***

\* Available in ChemStation reports



# How is Peak Shape Measured?

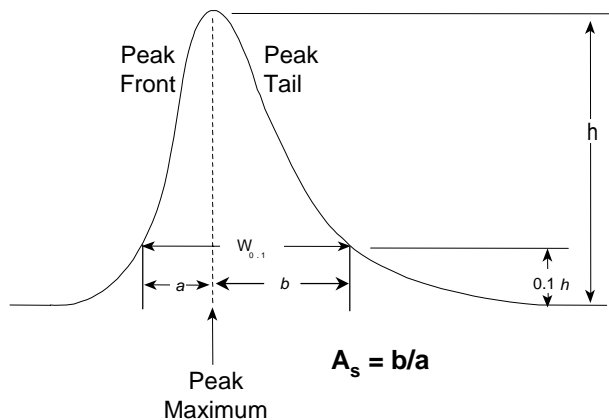
## USP Tailing Factor



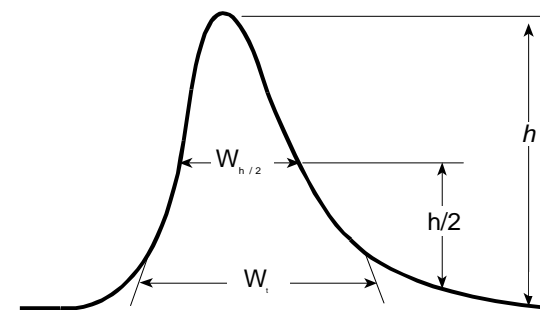
## Efficiency

$$N = 5.54 \left( \frac{t_R}{W_{h/2}} \right)^2$$

## Asymmetry



## Peak Width at 1/2 Height



# Factors Affecting Peak Shape

- **Column packing factors**
  - **Silica type**
  - **Bonded phase and endcapping**
- **Mobile phase factors**
- **Sample factors**



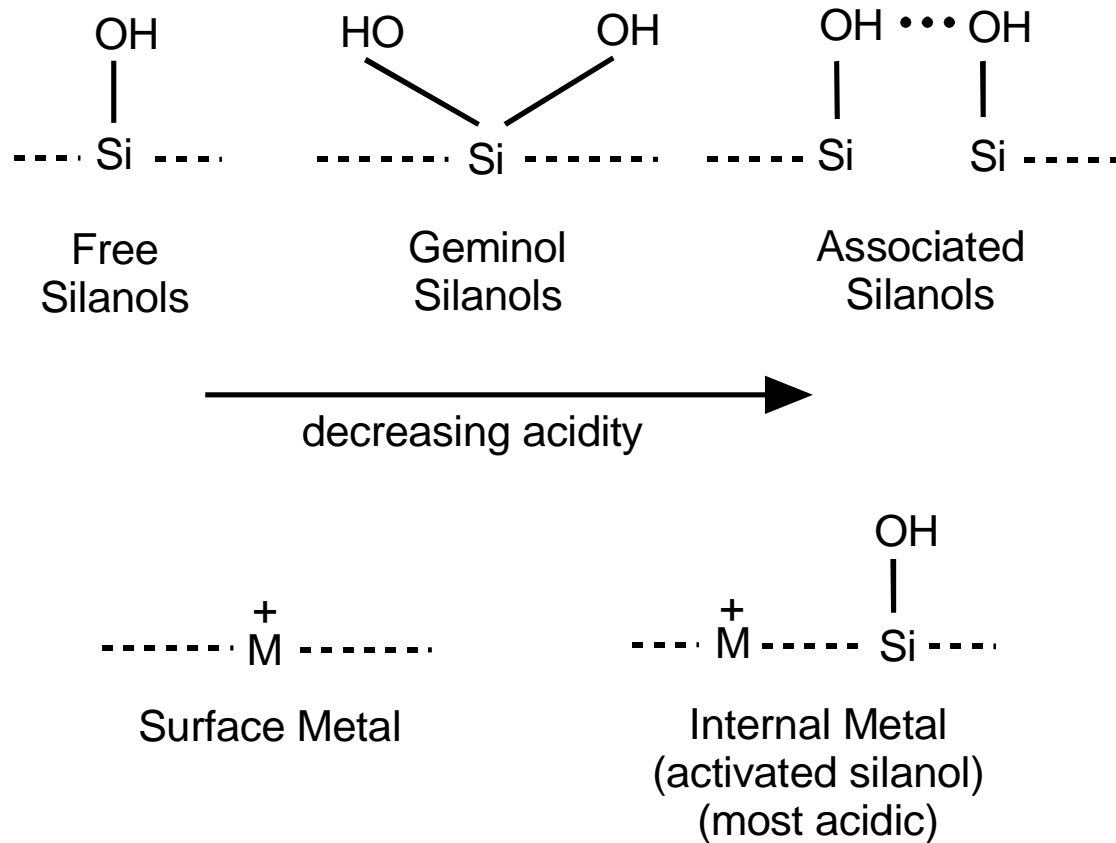
# Column Factors Affecting Peak Shape

- **Silica type/acidity**
  - Fully hydroxylated silica and silica metal content
  - Silica silanol ionization\*
  - Hydrogen bonding with silica silanols\*
- **Column bonding**
  - Endcapping
  - Type of bonded phase
- **Packing Pore Size/Structure**

\*Controlled by mobile phase



# Silica Type - Fully Hydroxylated and Metal Free Silica Reduces Acidity

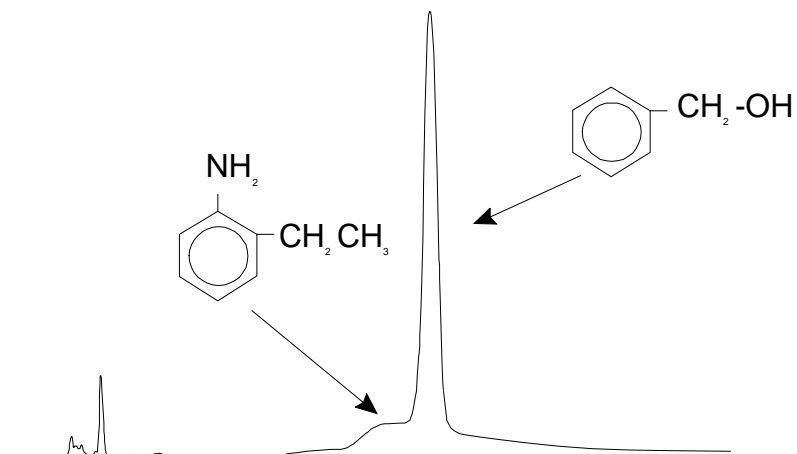


# High Purity, Low Acidity Silica Improves Peak Shape

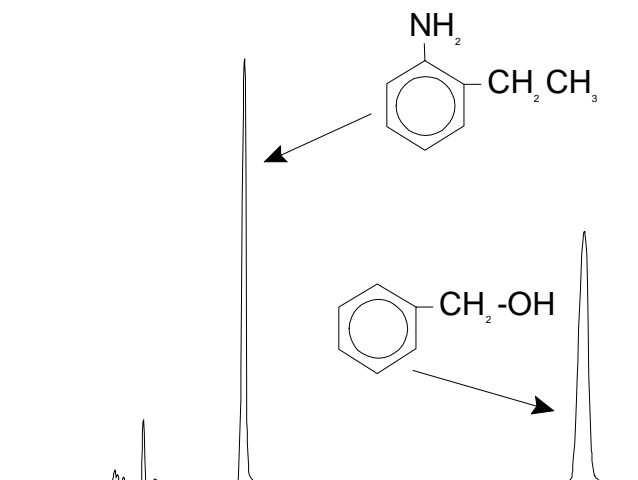
Mobile Phase: 5% 2-Propanol in Heptane

Flow Rate: 2.0 mL/min. Temperature: 35°C

## Standard Silica



## High Purity, Low Acidity ZORBAX Rx-SIL



- Improve peak shape for basic compounds with high purity, fully hydroxylated silica such as Rx-SIL





# ZORBAX StableBond with Rx-SIL Improves Peak Shape

Mobile Phase: 75% 50 mM  $\text{KH}_2\text{PO}_4$ , pH 4.4 : 25% ACN Flow Rate: 1.5 mL/min

**Silica Type – More Acidic**

**Column: ODS, 4.6 x 250 mm, 5  $\mu\text{m}$**

**Plates: 92**

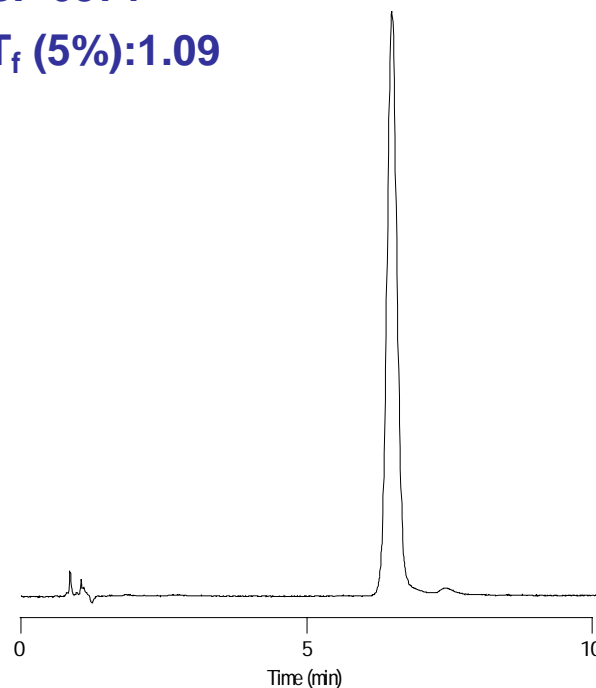
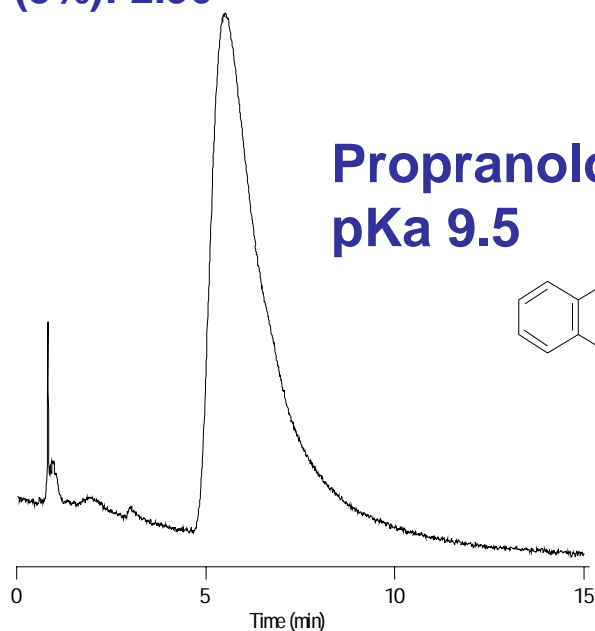
**USP  $T_f$  (5%): 2.90**

**Silica Type – High Purity, Rx-Sil**

**Column: SB-C18, 4.6 x 150 mm, 5  $\mu\text{m}$**

**Plates: 6371**

**USP  $T_f$  (5%): 1.09**



- The high purity Rx-SIL improves the peak shape dramatically on a C18 column

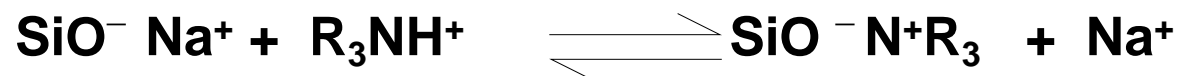
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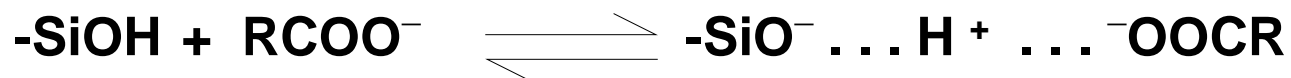
# Potential Ion Exchange and Hydrogen Bonding Secondary Interactions

## Ion-exchange



1. Ionized silanols ( $\text{SiO}^-$ ) will ion-exchange with protonated bases ( $\text{R}_3\text{NH}^+$ ) which can cause tailing and method variability. This occurs most often at mid pH where silanols are ionized.

## Hydrogen Bonding



2. Unprotonated acids can compete for  $\text{H}^+$  with protonated silanols. This can occur at low pH.

Some mobile phase additives can be added to the mobile phase to reduce these interactions and this will be discussed in the mobile phase section.



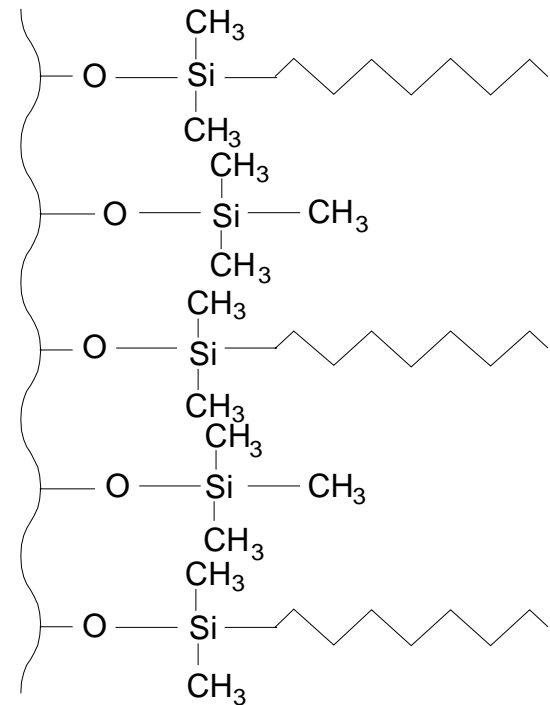
# Bonded Phase Types for Better Peak Shape

- Bonded phases with endcapping
  - Eclipse XDB columns are double endcapped
  - This minimizes the number of unreacted silanols and potential peak tailing interactions
- Bonded phases with embedded polar groups
  - Bonus-RP provides unique silanol shielding reducing peak tailing for basic compounds
- Bonded phases for high pH
  - Extend-C18 is stable at high pH
  - Basic compounds can not ion-exchange with the silica thereby reducing peak tailing
- Bonded phases for high aqueous
  - SB-Aq is more “wetable” improving analyte interactions and peak shape



# Eclipse XDB is Double Endcapped for Best Peak Shape

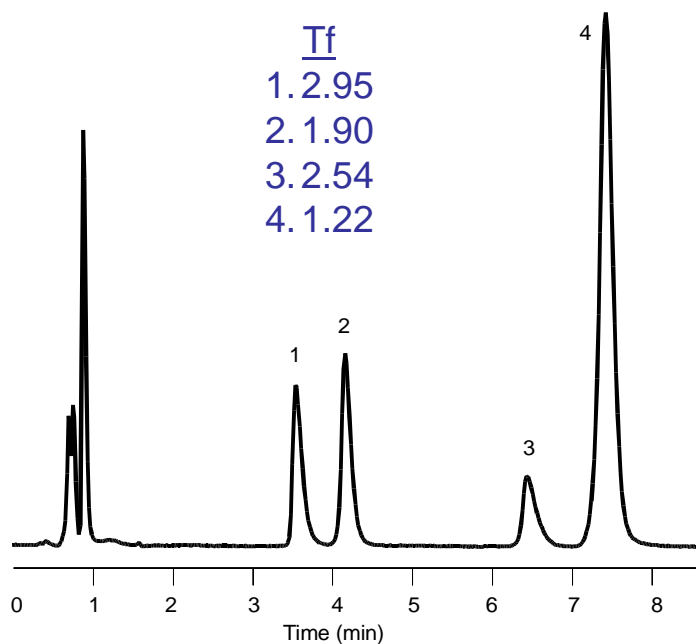
- Improved peak shape for basic compounds – especially at intermediate pH
- Double endcapped – with two different reagents for more complete silanol coverage
- Good for all sample types – acid, base, neutral
- Wide useable pH range – pH 2-9



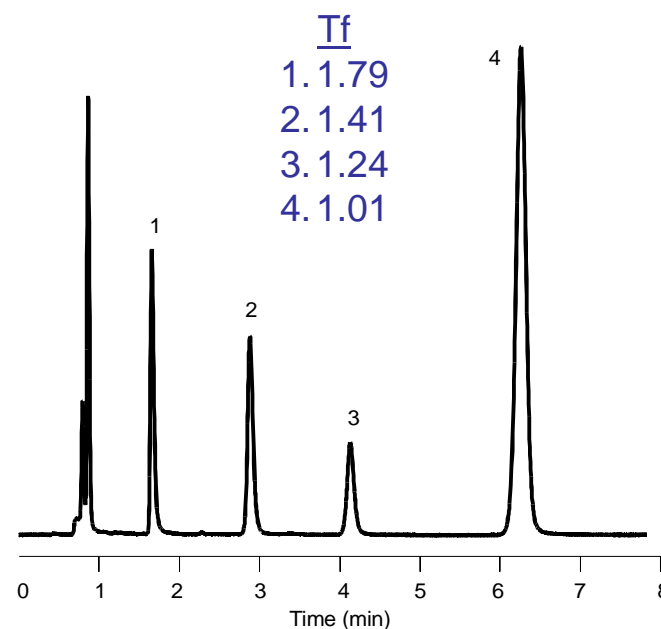
# Double Endcapping Improves Peak Shape – pH 7

Columns: 4.6 x150 mm, 5  $\mu$ m Mobile Phase: 60% ACN : 40% 10 mM phosphate buffer pH 7.0 Flow Rate: 1.5 mL/min.  
Temperature: 40°C Sample: 1. Nortriptyline pKa 9.7 2. Doxepin pKa 9.0 3. Amitriptyline pKa 9.4 4. Trimipramine

## Single Endcapped Competitive WS C18



## Double Endcapped Eclipse XDB-C8



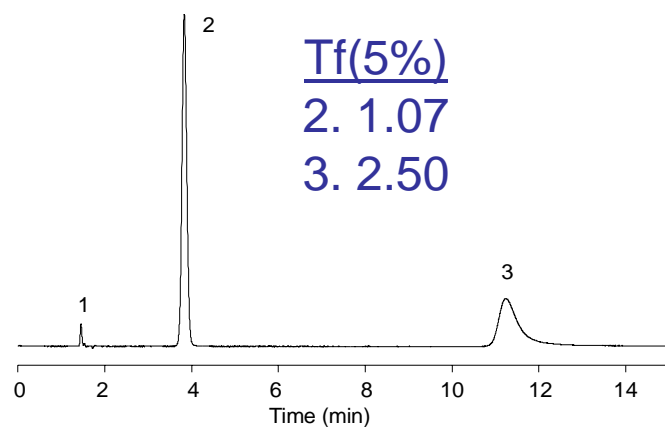
- Each column is made from high purity silica
- Fewer silanol interactions on the double endcapped column reduce tailing and retention



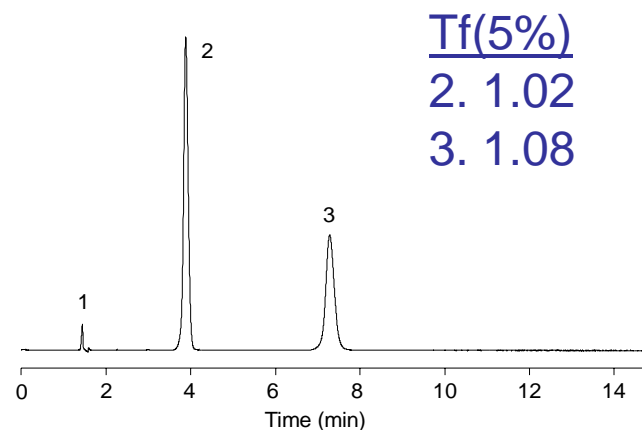
# Double Endcapping Provides Superior Peak Shape Eclipse XDB-C18 vs. Competitive C18

Columns: 4.6 x 150 mm, 5  $\mu$ m      Mobile Phase: 50% 25 mM Na<sub>2</sub>HPO<sub>4</sub>, pH 7.12: 50% MeOH  
Detection: UV 254 nm      Flow Rate: 1.0 mL/min      Temperature: 25°C      Sample: 1. Uracil 2. Amlodipine 3. Benazepril

## Competitive L C18



## Eclipse XDB-C18

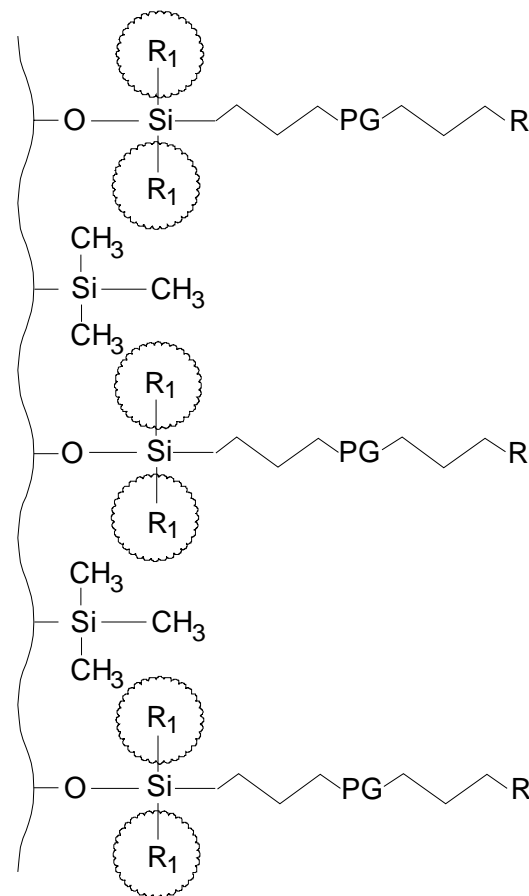


- Eclipse XDB shows superior peak shape for the basic compound, benazepril.



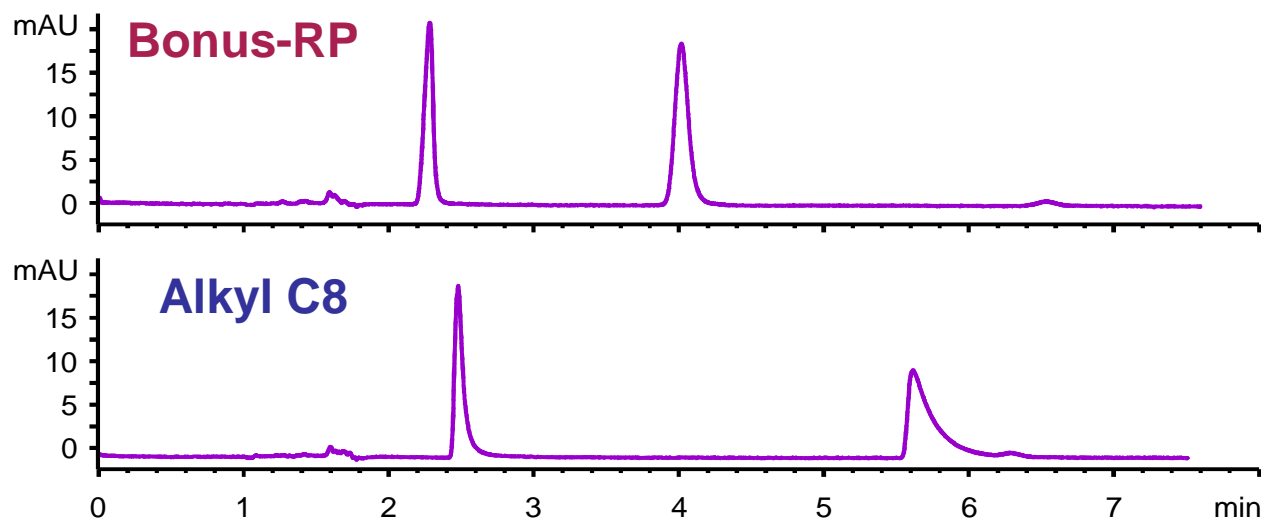
## Bonus-RP with Embedded Polar Groups

- Good peak shape for basic compounds
- Polar alkyl-amide bonded phase
- Unique selectivity
- Enhanced low pH stability with sterically protecting bonding
- Triple endcapped



# Polar Alkyl Amide Bonded Phase Provides Better Peak Shape than Traditional Alkyl Phase

Columns: 4.6 x 150 mm    Mobile phase: 25 mM K<sub>2</sub>HPO<sub>4</sub>, pH 7.2 / (MeOH: ACN, 50:50), 45/5    Flow rate: 1 mL/min.  
Detection: UV 254 nm    Injection vol: 5 µL    Sample: Anorectics ("Fen-phen") 1. Phentermine pKa 10.1 2. Fenfluramine pKa 9.1 3. Impurity



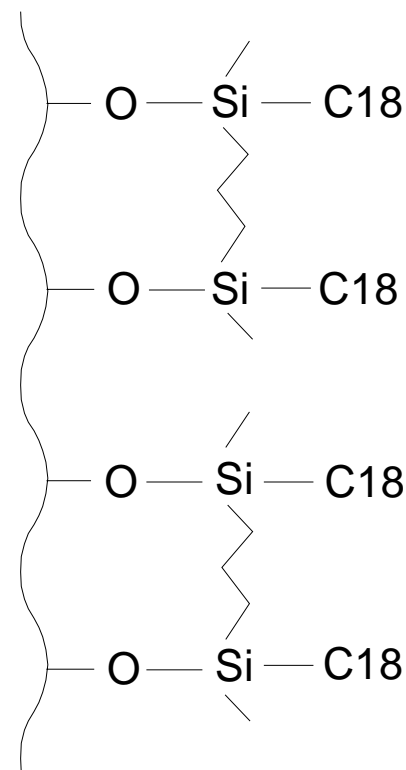
- Good peak shape of highly basic compounds is readily achieved on Bonus-RP.





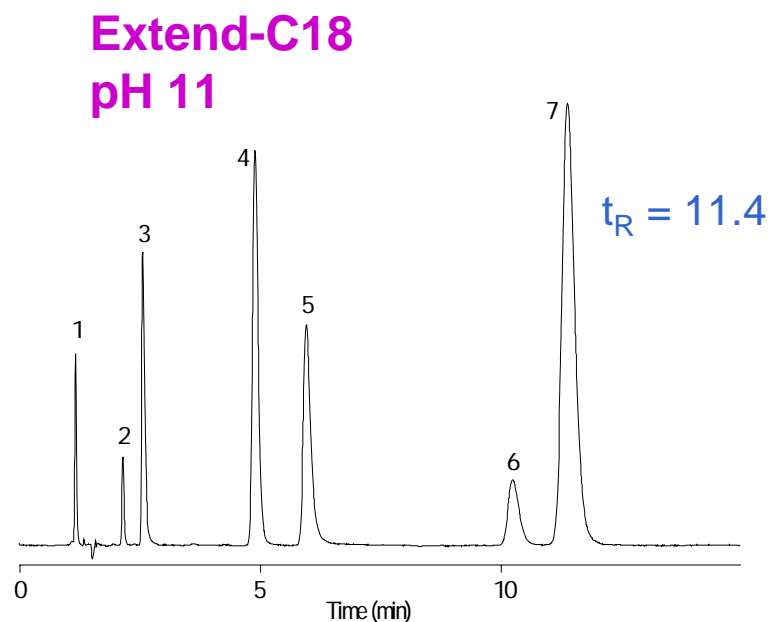
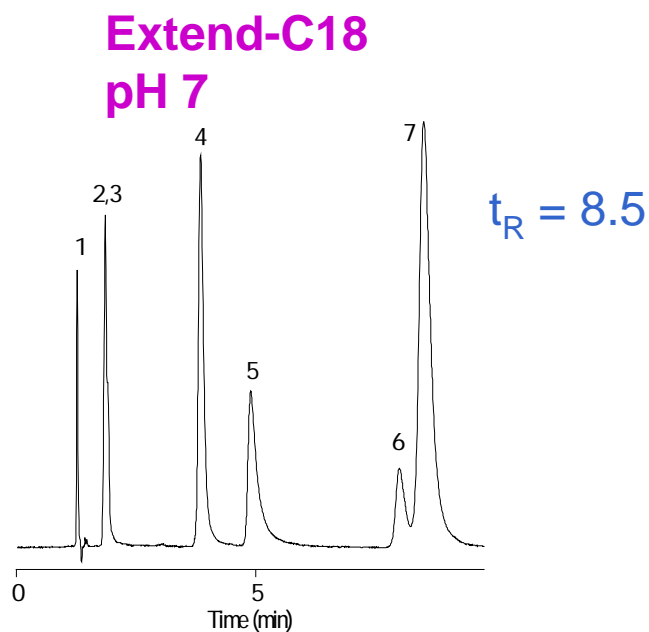
## ZORBAX Extend-C18 for High pH

- Superior high pH stability – up to pH 11.5 with silica particles
- Excellent reproducibility
- Patented bidentate, C18 bonding
- Double endcapping



# Extend-C18 Improves Retention and Peak Shape of Basic Compounds at High pH

**Column:** ZORBAX Extend-C18, 4.6 x 150 mm, 5  $\mu\text{m}$     **Mobile Phase:** 30% buffer: 70% MeOH    **pH 7 buffer=**20 mM  $\text{Na}_2\text{HPO}_4$     **pH 11 buffer =** 20 mM TEA    **Flow Rate:** 1.0 mL/min    **Temperature:** RT    **Detection:** UV 254 nm    **Sample:** 1. Maleate    2. Scopolamine pKa 7.6    3. Pseudoephedrine pKa 9.8    4. Doxylamine pKa 9.2    5. Chlorpheniramine pKa 9.1    6. Triprolidine pKa 6.5    7. Diphenhydramine pKa 9.0



- The retention of this sample of basic compounds increases at high pH on Extend-C18.



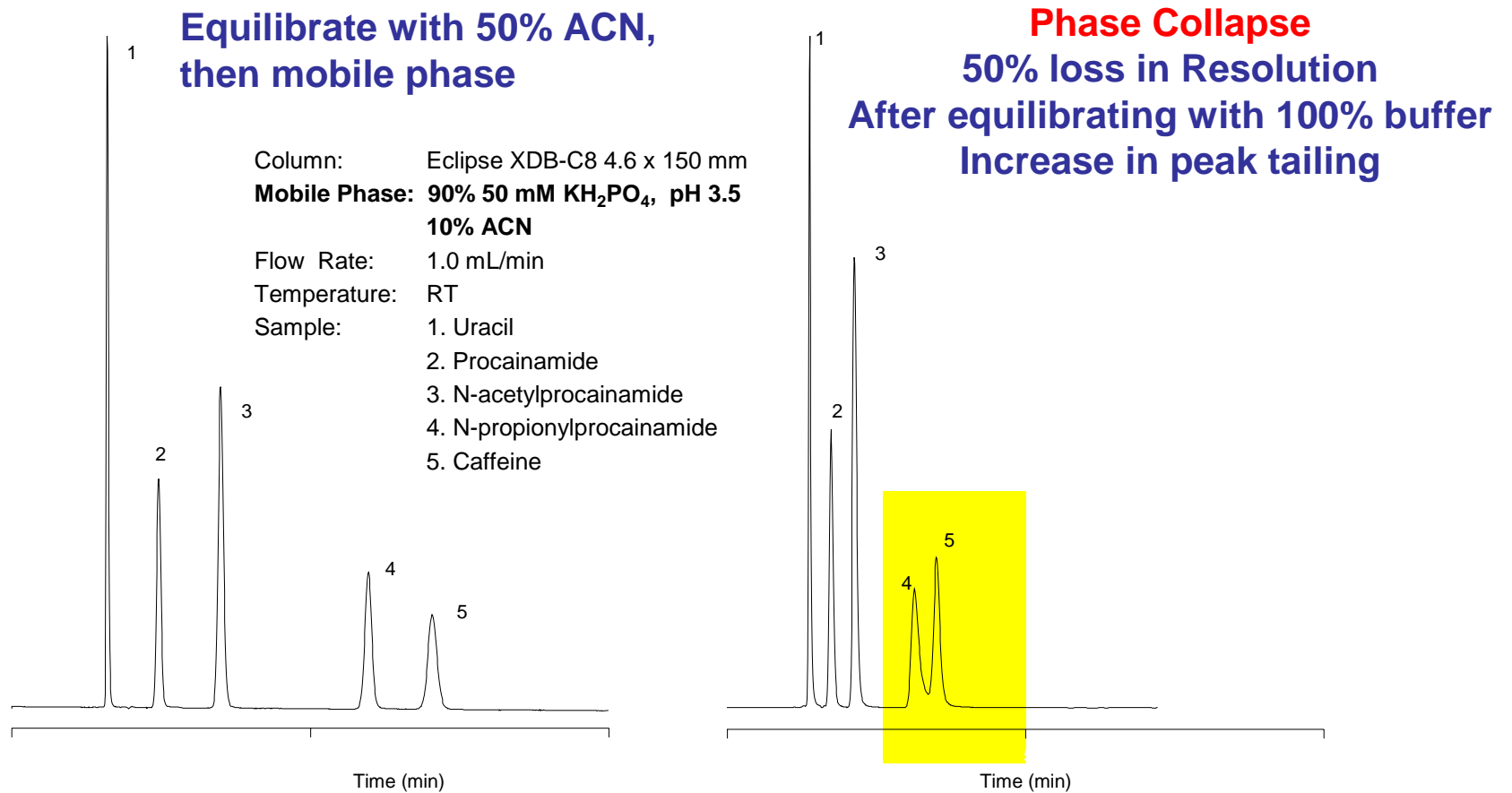
# ZORBAX SB-Aq for Good Retention and Peak Shape in High Aqueous Mobile Phases

- Bonded phases that are more “wetable” in high aqueous mobile phases improve chromatography – both peak shape and retention reproducibility.
- A “wetable” bonded phase is one that does not fold over or collapse in a high aqueous mobile phase.
- These types of bonded phases can have polar endcapping or polar groups in the bonded phase, or other modifications to increase polarity.
- The SB-Aq column is an alkyl chain with more polar character than a typical C18 column.

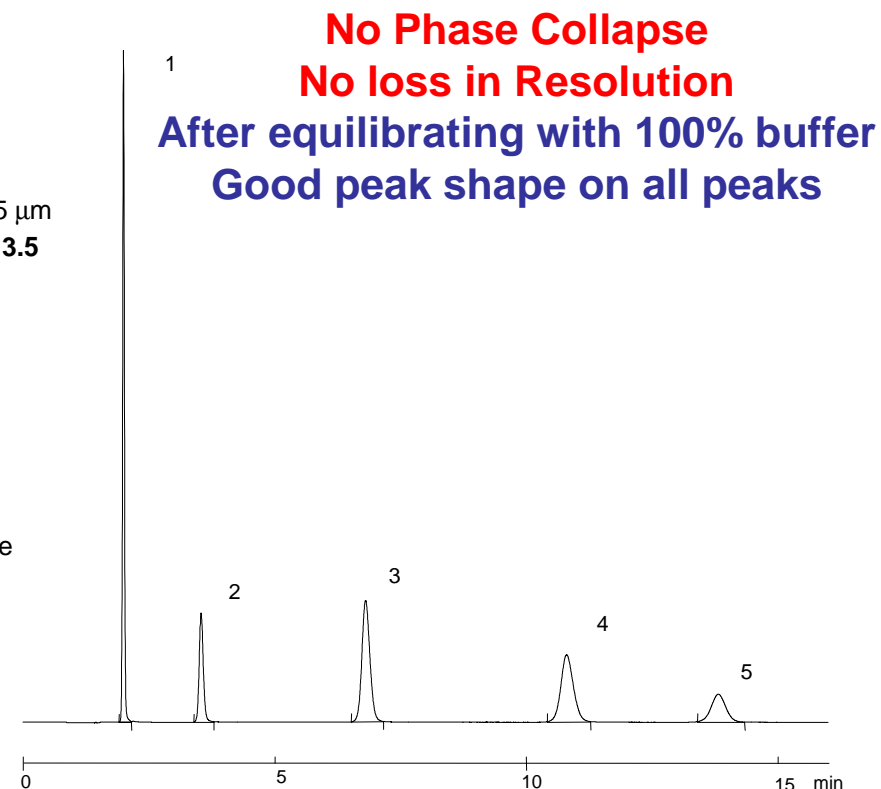
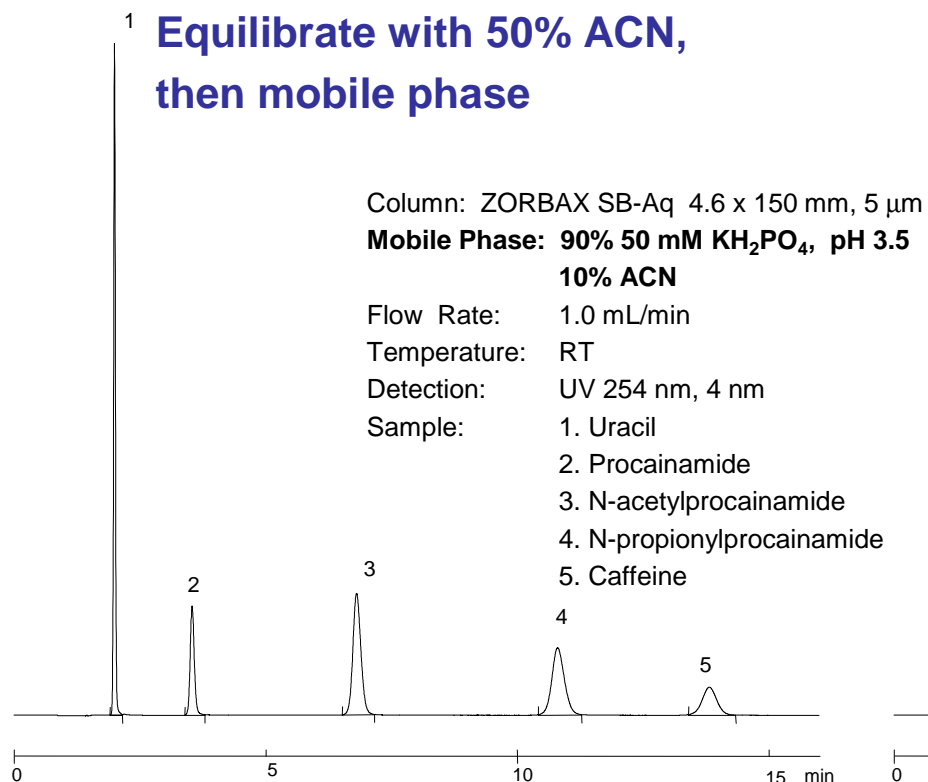


# Inconsistent Retention in High Aqueous Mobile Phase with Typical C18/C8 Columns

## Example: Procainamides on Hydrophobic-C8 Column



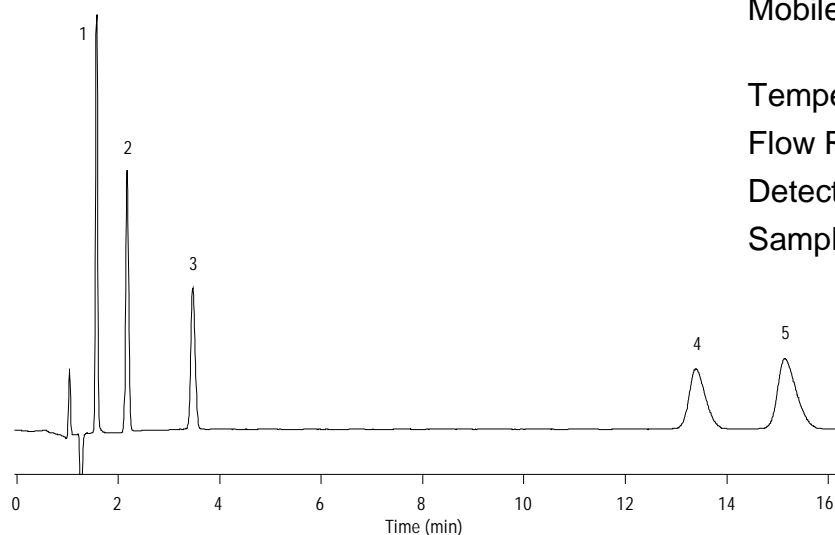
# Consistent Retention of Procainamides on SB-Aq with Good Peak Shape



- The SB-Aq column provides both good and consistent retention of the procainamides.



# ZORBAX SB-Aq Provides Good Retention and Peaks Shape of Polar Pharmaceutical Compounds



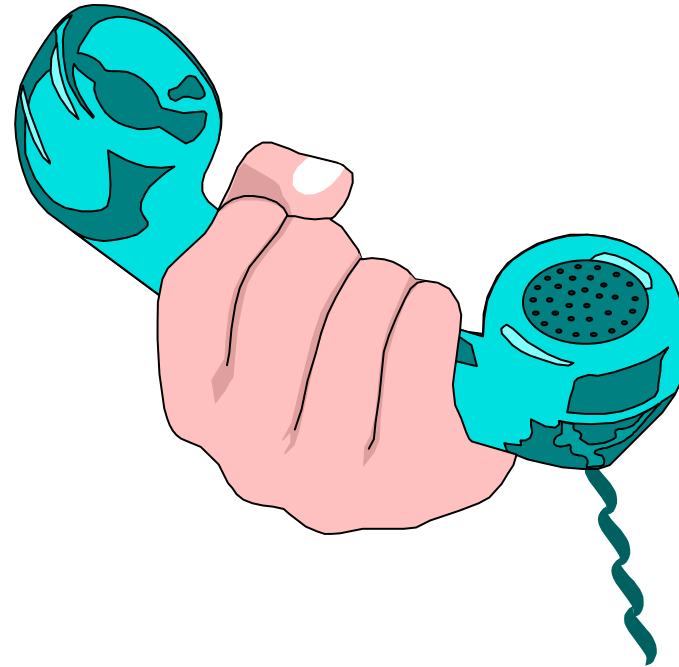
**Columns:** Zorbax SB-Aq, 4.6 x 150 mm, 5  $\mu$ m  
**Mobile Phase:** 90% 0.2% TFA  
10% ACN  
**Temperature:** 25°C  
**Flow Rate:** 1.5 mL/min.  
**Detection:** UV 254 nm  
**Sample:**  
1. Maleate  
2. Phenylephrine  
3. Phenylpropanolamine  
4. Pyrilamine  
5. Chlorpheniramine

- These small polar compounds are difficult to retain on most columns.
- The SB-Aq provides excellent retention with a 90% aqueous mobile phase.



# Break Number 1

For Questions and Answers  
Press \*1 on Your Phone to  
Ask a Question



# Large Molecules Need Large Pore Sizes for Good Peak Shape

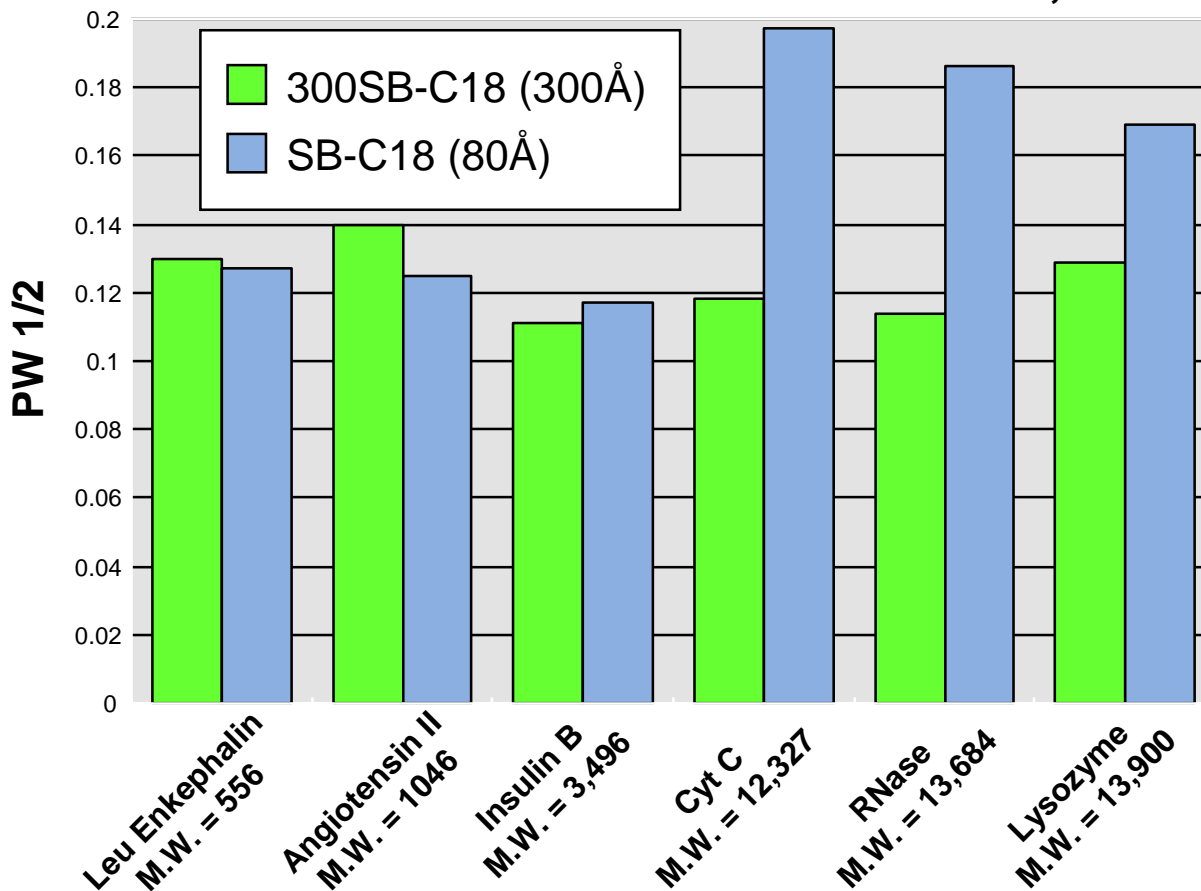
- **Wide-pore 300Å totally porous columns can be selected for efficient peaks when separating proteins and peptides.**
- **Select wide-pore columns for lower molecular weight molecules with large hydrodynamic volumes.**
- **Select Poroshell columns for more rapid mass transfer and improved efficiency of large peptides and proteins at higher flow rates.**





# Choose 300Å Columns for Good Peak Shape with Peptides and Proteins

## Effect of Pore Size and Molecular Size on Peak Width, Gradient Separations



- Proper pore size selection results in sharper peaks for large molecules



# Improved Peak Shape for Large Molecules in Solution with 300Å Columns

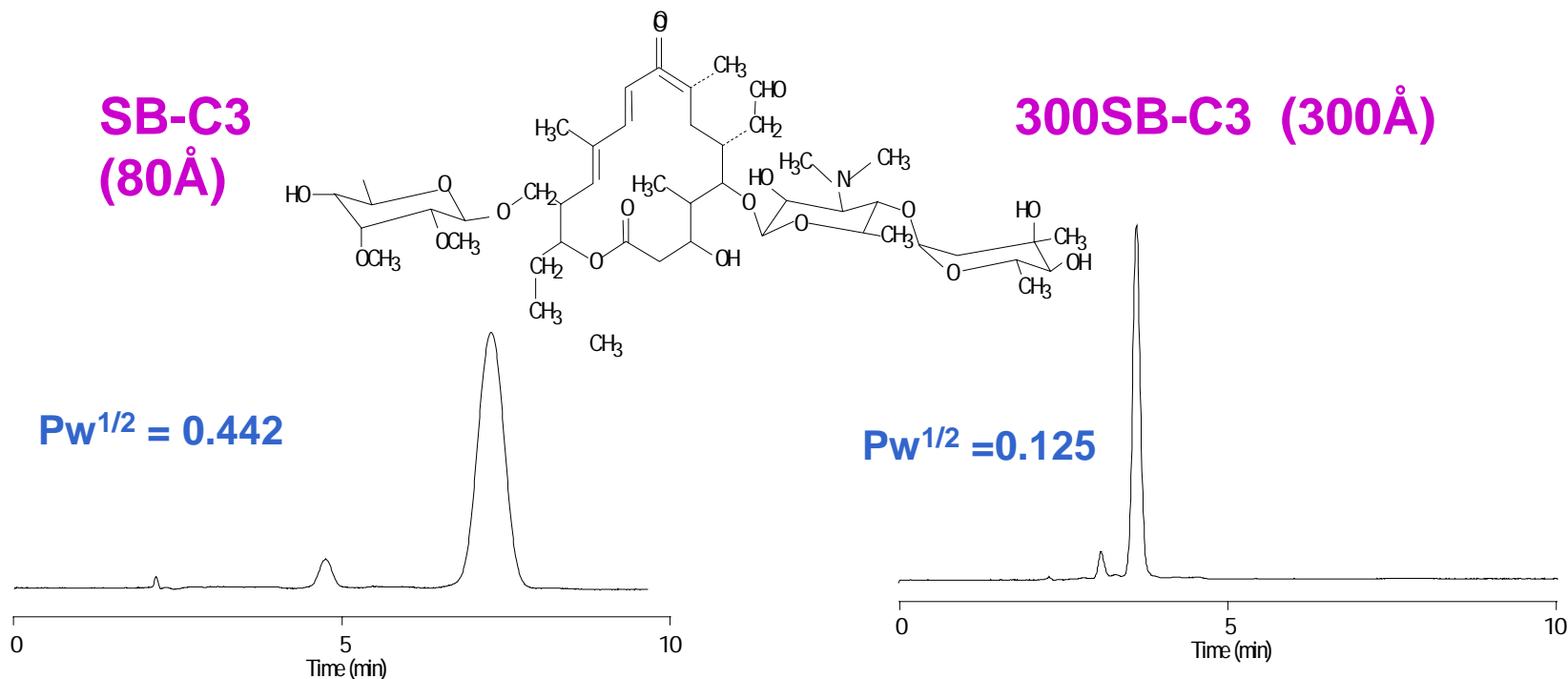
Columns: 4.6 x 150 mm, 5 µm  
Temperature: RT

Mobile Phase: 60% MeOH: 40% 0.1% TFA

Flow Rate: 0.75 mL/min

Detection: UV 282 nm

Sample: Tylosin (MW 916)



- The size of a molecule in solution determines which pore size column is best.
- The narrower peak width indicates unrestricted access to the pores.



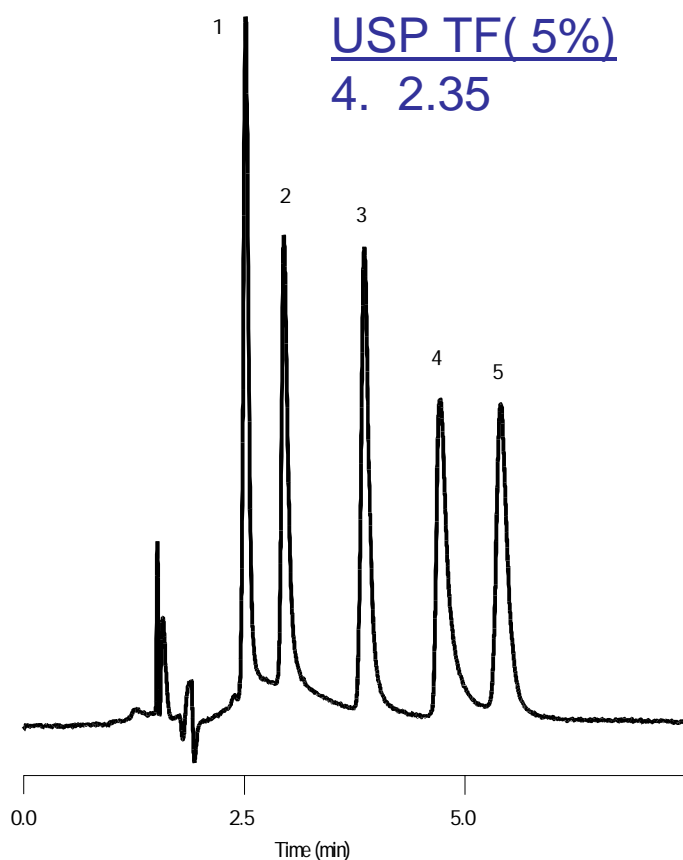
# Mobile Phase Factors for Improved Peak Shape

- pH
- Buffers
- Organic modifiers
- Additional mobile phase modifiers (TEA, TFA)

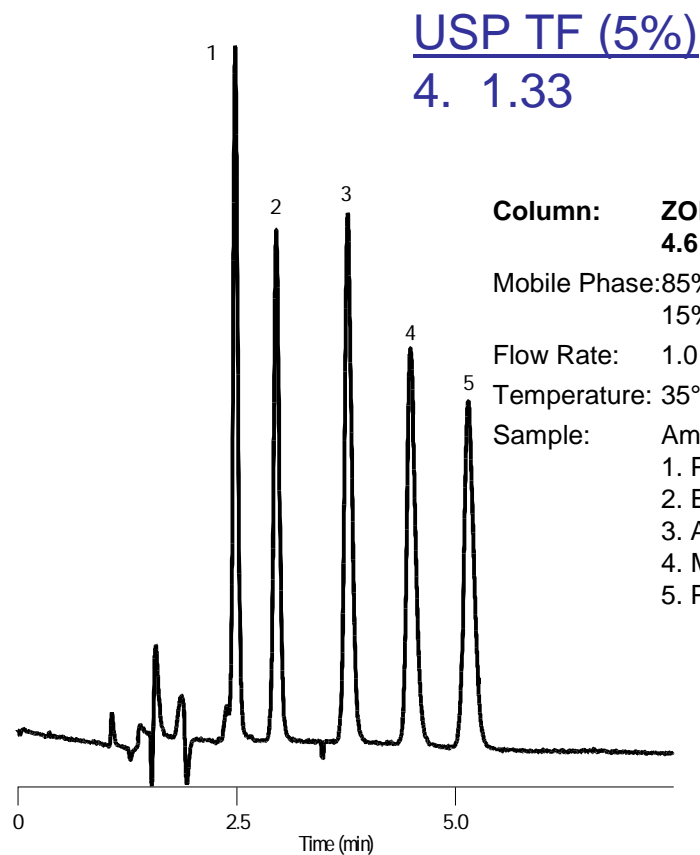


# Good Peak Shape at Low pH

pH 7.0



pH 3.0



Column: ZORBAX Eclipse XDB-C8  
4.6 x 150 mm, 5  $\mu$ m

Mobile Phase: 85% 25 mM Na<sub>2</sub>HPO<sub>4</sub>  
15% ACN

Flow Rate: 1.0 mL/min.

Temperature: 35°C

Sample: Amphetamines

1. Phenylpropanolamine	pKa 9.4
2. Ephedrine	pKa 9.6
3. Amphetamine	pKa 9.9
4. Methamphetamine	pKa 10.1
5. Phentermine	pKa 10.1

- These basic compounds have good peak shape when the pH is lowered and the silica silanols are protonated.



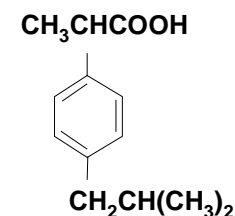
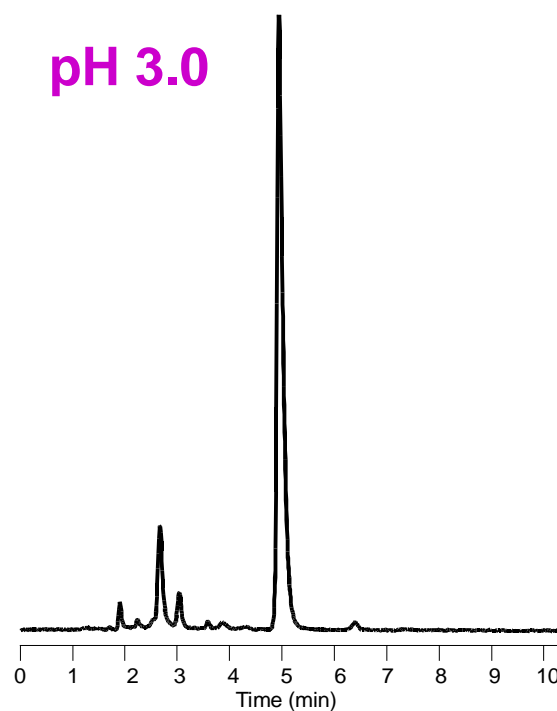
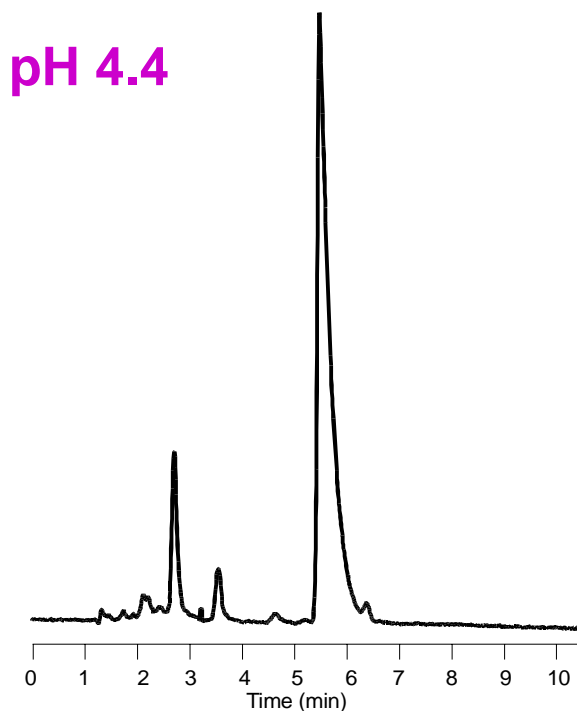
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# Effect of pH on Peak Shape at or Near the Sample pK<sub>a</sub>

Column: ZORBAX SB-C8 4.6 x 150 mm, 5 μm  
Flow Rate: 1.0 mL/min.

Mobile Phase: 40% 5 mM KH<sub>2</sub>PO<sub>4</sub>: 60% ACN  
Temperature: RT



Ibuprofen  
pK<sub>a</sub> = 4.4

- Inconsistent and tailing peaks may occur when operating close to an analyte pK<sub>a</sub> and should be avoided.



# Use Buffered Mobile Phases for Best Peak Shape and Retention

Column: ZORBAX Rapid Resolution Eclipse XDB-C8, 4.6 x 75 mm, 3.5  $\mu$ m      Mobile Phase: 44% A : 56% methanol

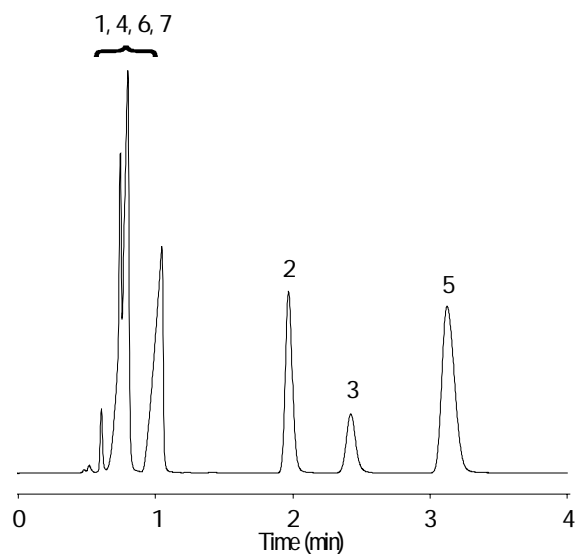
Flow Rate: 1.0 mL/min

Temperature: 25°C

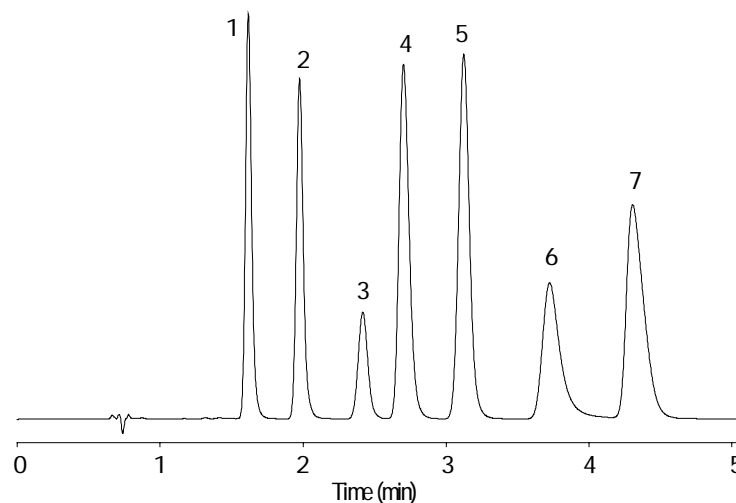
Detection: UV 250 nm

Sample: 1. ketoprofen 2. ethyl paraben 3. hydrocortisone pKa 5.1 4. Fenoprofen pKa 4.5 5. propyl paraben 6. Propranolol pKa 9.5 7. Ibuprofen pKa 4.4

A = pH 7.0 water



A = pH 7.0, 25 mM phosphate buffer

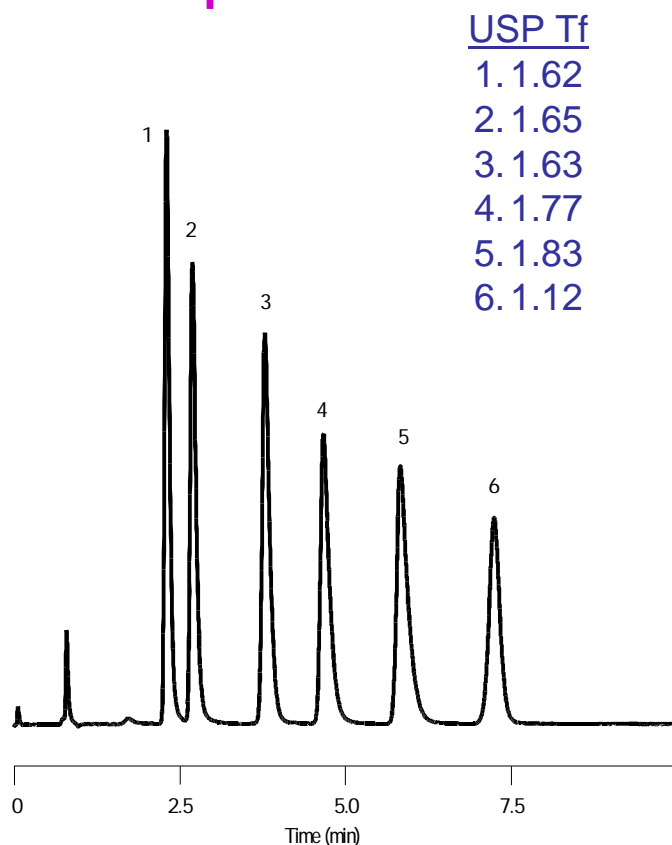


- Buffered mobile phases enhance retention, resolution, and peak shape.

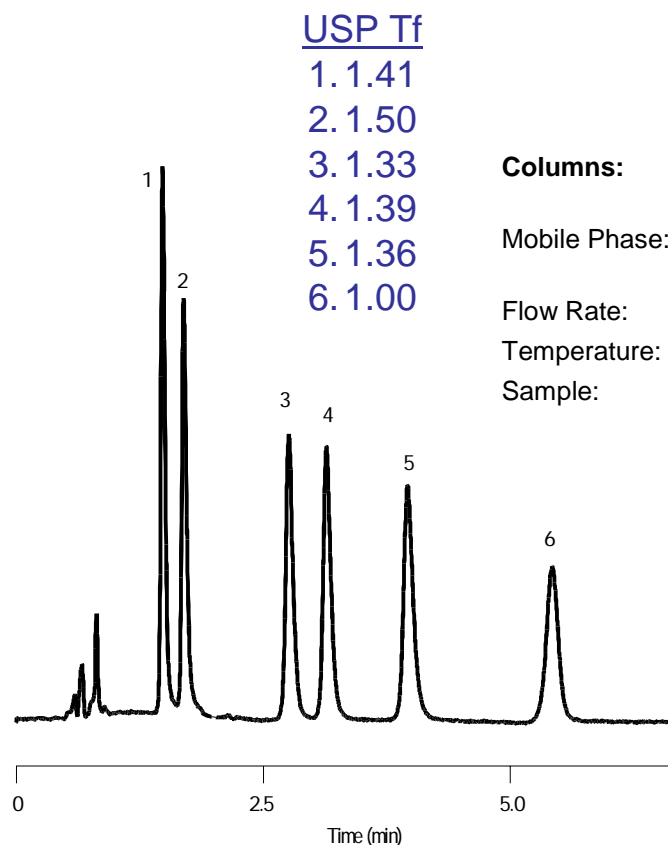


# Increasing Buffer Concentration Decreases Tf

10 mM Phosphate  
pH 7.0



25 mM Phosphate  
pH 7.0



Columns: ZORBAX Eclipse XDB-C8  
4.6 x 150 mm, 5 µm

Mobile Phase: 40% phosphate buffer  
60% ACN

Flow Rate: 1.5 mL/min.

Temperature: 40°C

Sample: Tricyclic Antidepressants

1. Desipramine
2. Nortriptyline
3. Doxepin
4. Imipramine
5. Amitriptyline
6. Trimipramine

- Higher ionic strength at mid pH is very effective at masking silanol interactions and reducing peak tailing.

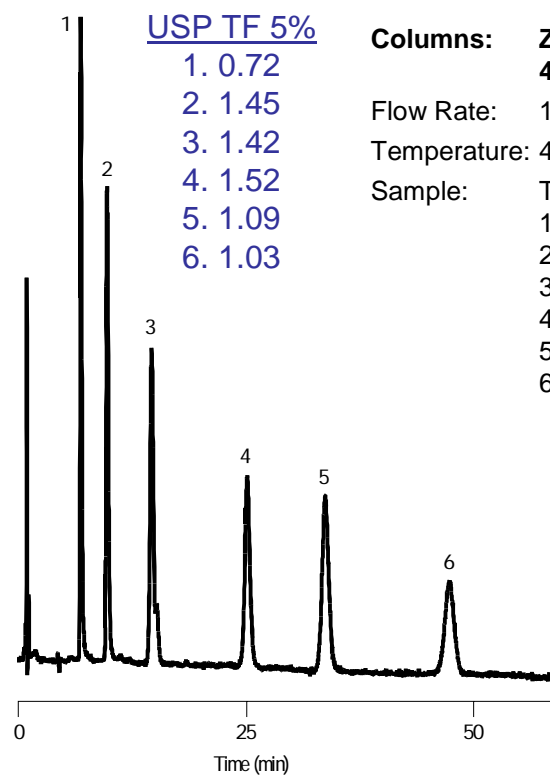
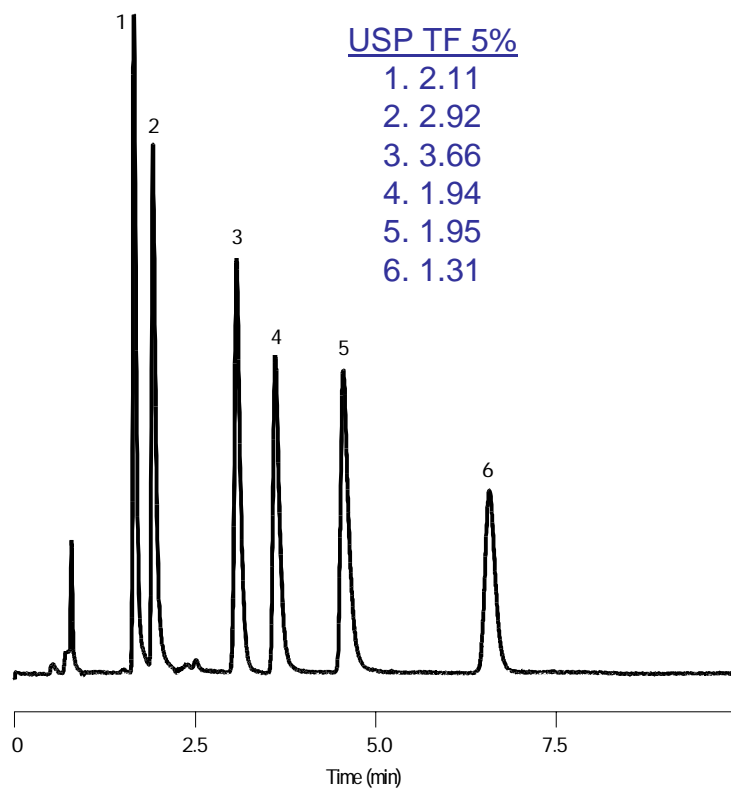


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# Mobile Phase Organic Modifier Acetonitrile vs. Methanol

40% 25 mM Na<sub>2</sub>HPO<sub>4</sub> pH 7.0  
60% ACN

40% 25 mM Na<sub>2</sub>HPO<sub>4</sub> pH 7.0  
60% MeOH



Columns: ZORBAX Eclipse XDB-C8  
4.6 x 150 mm, 5 μm  
Flow Rate: 1.5 mL/min.  
Temperature: 40°C  
Sample: Tricyclic Antidepressants  
1. Desipramine  
2. Nortriptyline  
3. Doxepin  
4. Imipramine  
5. Amitriptyline  
6. Trimipramine

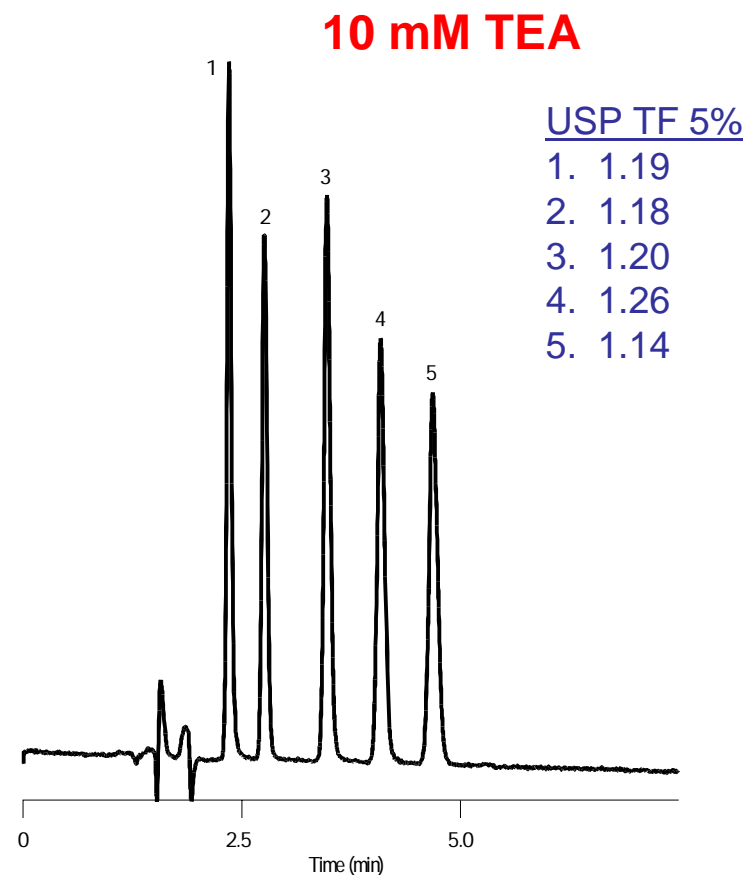
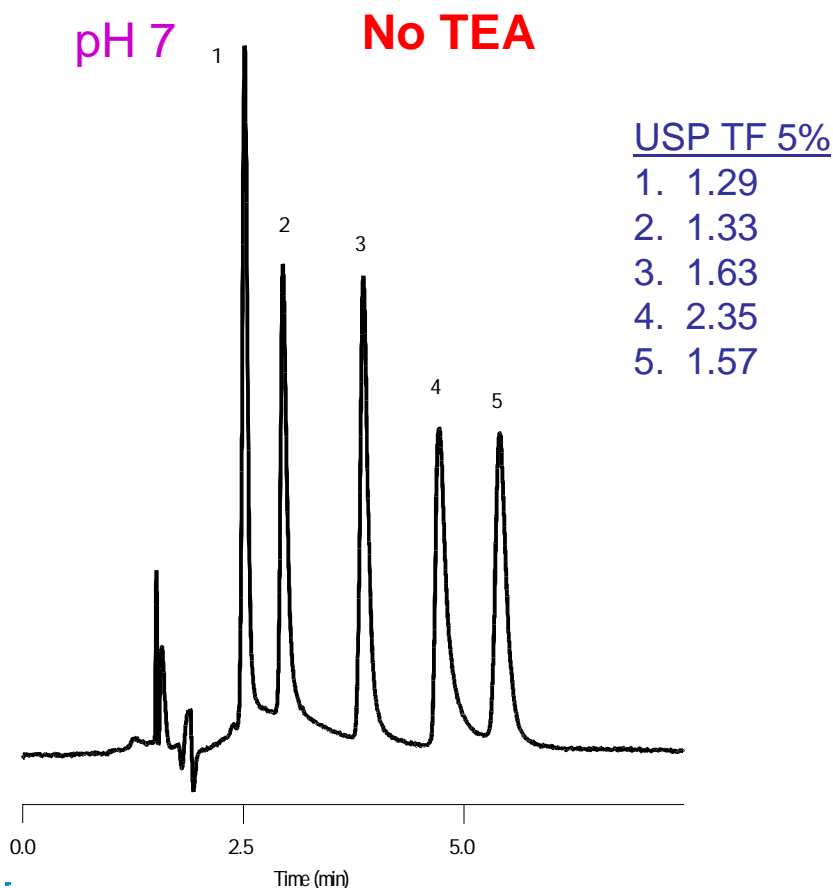
• Changing the organic modifier may improve peak shape due to secondary interactions.



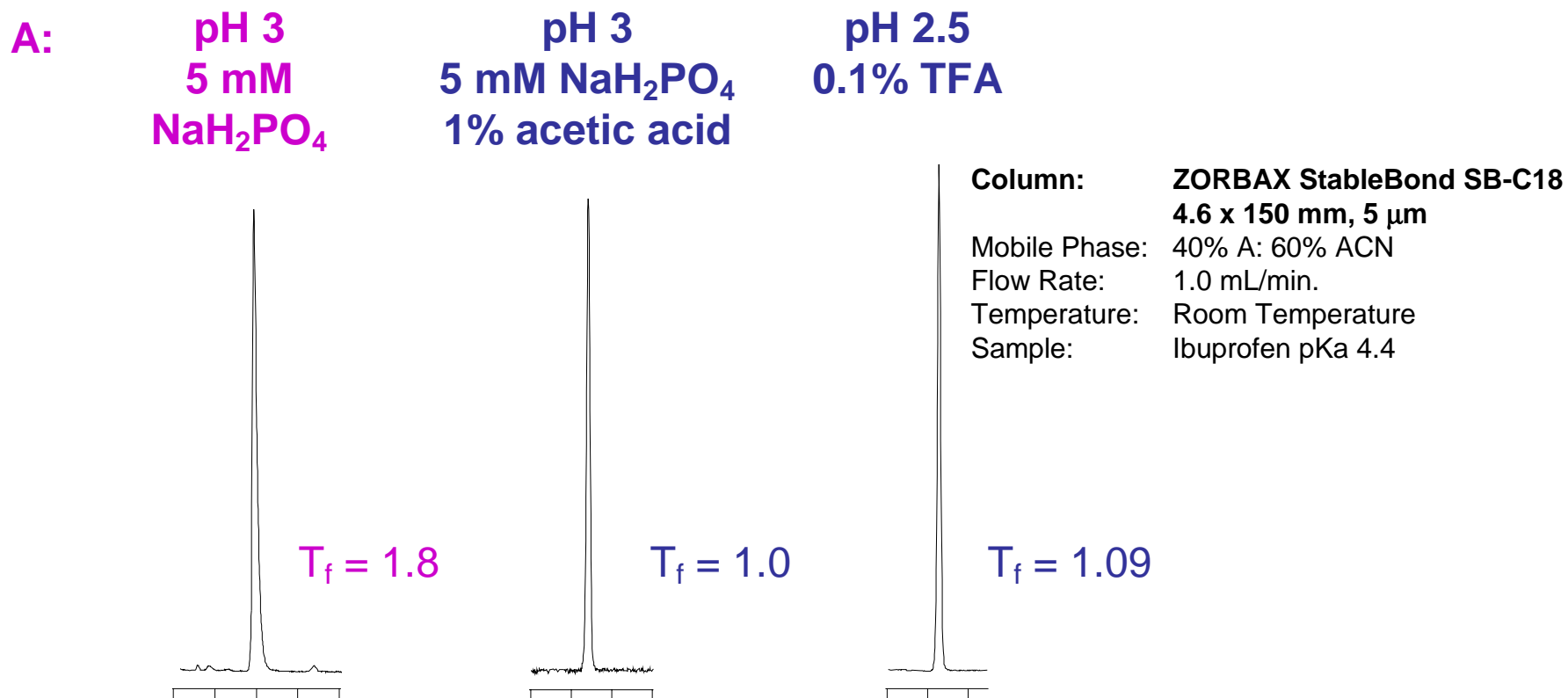


# Mobile Phase Modifiers – Effect of TEA on Peak Shape of Basic Compounds

Column: ZORBAX Eclipse XDB-C8, 4.6 x 150 mm, 5  $\mu$ m      Mobile Phase: 85% 25 mM Na<sub>2</sub>HPO<sub>4</sub> : 15% ACN  
Flow Rate: 1.0 mL/min.      Temperature: 35°C      Sample: Amphetamines 1. Phenylpropanolamine 2. Ephedrine  
3. Amphetamine 4. Methamphetamine 5. Phenteramine



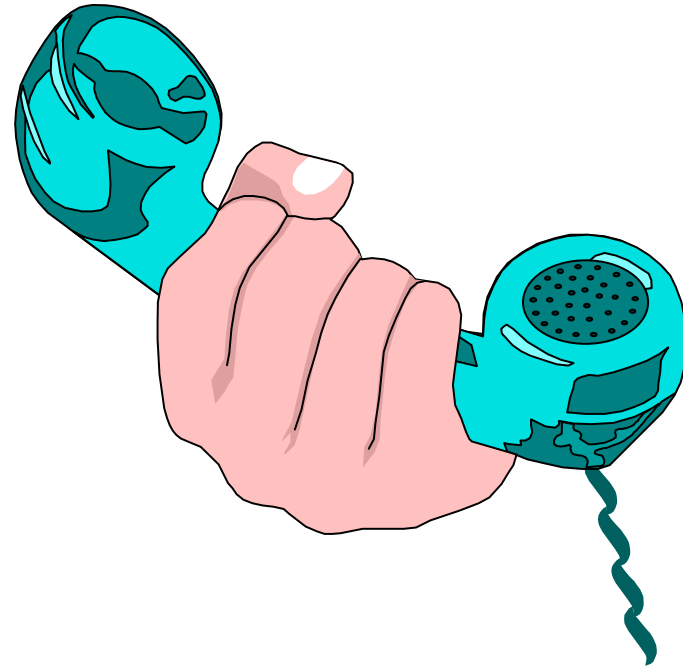
# Mobile Phase Modifiers – Effects of Competing Acids on the Peak Shape of Acidic Compounds



- Both acetic acid and TFA (trifluoroacetic acid) act as competing acids.
- TFA can be used at a lower concentration and is the preferred choice.



# Break



# Sample and Additional Considerations for Good Peak Shape

- Sample overload (mass/volume)
- Sample solvent/injection solvent
- Metal complexation



# Sample Overload May Cause Peak Fronting and Tailing

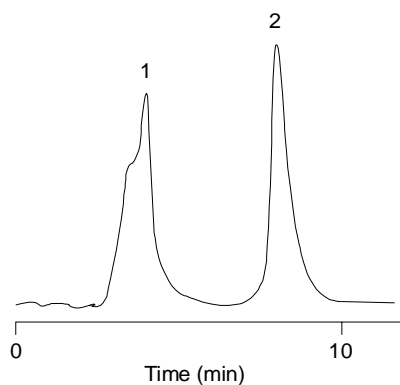
- Peak fronting from sample mass overload – more sample than can effectively partition results in some sample preceding the rest of the peak
- Peak tailing from overload of silanols with basic compounds may be seen as peak tailing
- Reduce sample load to eliminate – 100 mAU for compounds with average absorptivity



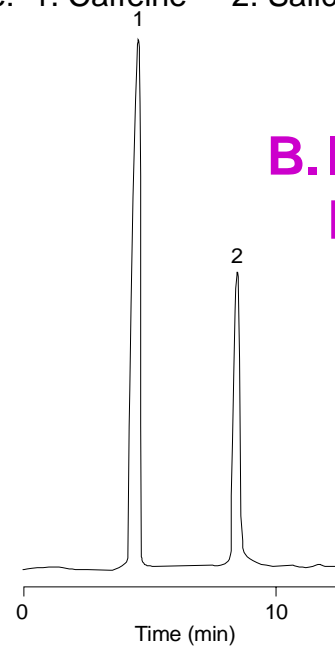
# Strong Injection Solvent May Cause Poor Peak Shape

Column: ZORBAX StableBond SB-C8, 4.6 x 150 mm, 5  $\mu$ m      Mobile Phase: 82% H<sub>2</sub>O : 18% ACN  
Injection Volume: 30  $\mu$ L      Sample: 1. Caffeine      2. Salicylamide

**A. Injection Solvent  
100% Acetonitrile**



**B. Injection Solvent  
Mobile Phase**



- Injecting in a solvent stronger than the mobile phase can cause peak shape problems, such as peak splitting or broadening.



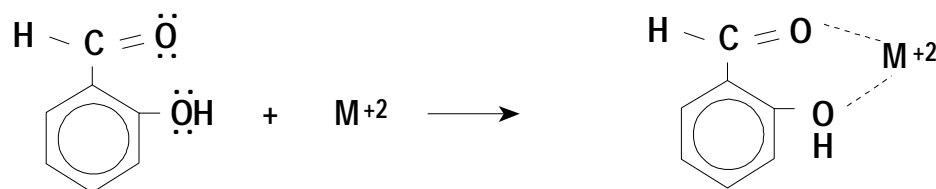
# Metal Complexation May Cause Poor Peak Shape

- Analytes that may complex with metals may show poor peak shape
- Both tailing and fronting may result from metal complexation
- Metals are present in LC systems from solvents, tubing, and stainless steel frits
- High purity silica eliminates silica as a source of metals



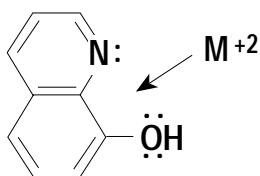
# Metal Sensitive Compounds Can Chelate

Hint: Look for Lone Pair of Electrons on :O: or Ñ Which Can Form 5 or 6 Membered Ring with Metal

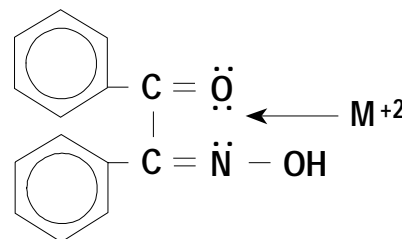


**Salicylaldehyde**

**6-membered ring complex**



**8-hydroxyquinoline  
5-membered ring complex**



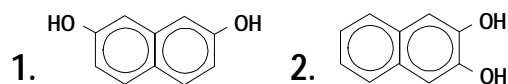
**$\alpha$ -benzoinoximine  
5-membered ring complex**



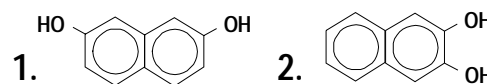


# Acid Wash Can Improve Peak Shape

Before Acid Wash



After Acid Wash  
50 – 100 mLs 1% H<sub>3</sub>PO<sub>4</sub>



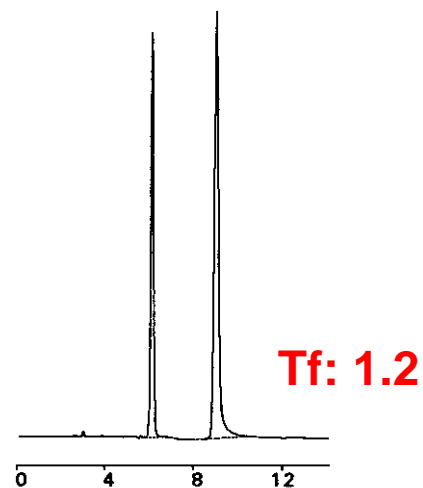
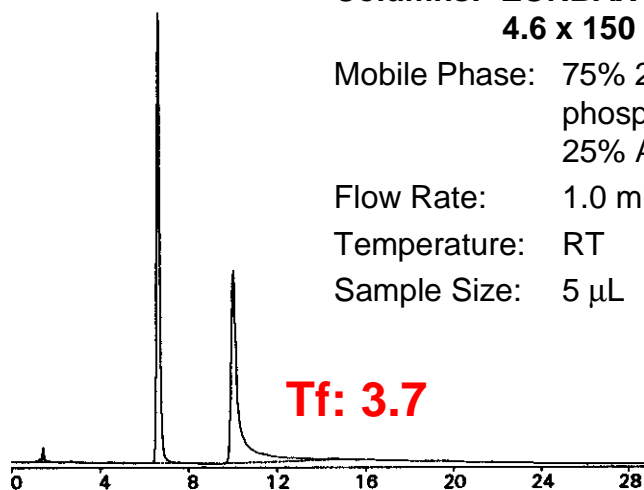
Columns: ZORBAX SB-Phenyl  
4.6 x 150 mm

Mobile Phase: 75% 25 mM ammonium  
phosphate buffer  
25% ACN

Flow Rate: 1.0 mL/min.

Temperature: RT

Sample Size: 5 µL



- A 1% H<sub>3</sub>PO<sub>4</sub> solution is used on SB columns, 0.5 % can be used on endcapped columns.

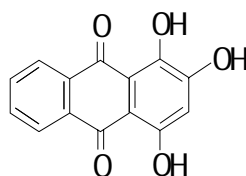


# Purpurin

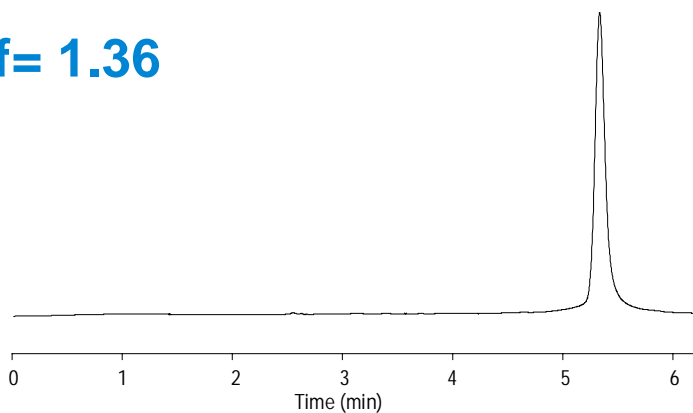
Column: Zorbax SB-C8, 4.6 x 250 mm, 5  $\mu$ m Mobile Phase: 20% 0.02% TFA in water: 80% MeOH  
Flow Rate: 1 mL/min Detection: UV 254 nm Temperature: 24°C

## A. Before Acid Wash

Purpurin

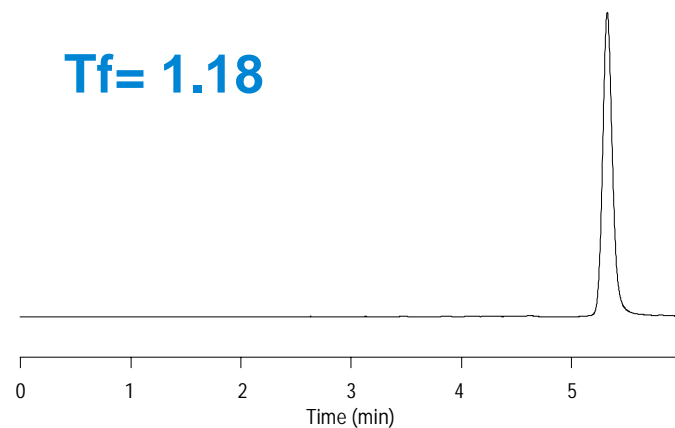


Tf= 1.36



## B. After Acid Wash 1% phosphoric acid, 30 min.

Tf= 1.18



- Both fronting and tailing are evident on purpurin before the acid wash



# Guidelines for Improved Peak Shape

- Select columns based on high purity fully hydroxylated silica – Zorbax Rx-Sil based columns, such as StableBond, Eclipse XDB, Bonus-RP and Extend
- Select double endcapped columns for mid pH or difficult basic compounds, such as Eclipse XDB
- Select special bonded phases (Bonus-RP, Extend-C18) for better peak shape at mid and high pH
- Select wide-pore columns for high molecular weight analytes
- Use buffered low pH mobile phases to reduce secondary interactions
- Use 25 – 50 mM buffered mobile phases at every pH
- Use additional additives only when needed
- Check sample solvents



# HPLC Column Technical Support

**800-227-9770 (phone: US & Canada)\***

**302-993-5304 (phone)\***

*\* Select option 4, then option 2.*

**916-608-1964 (fax)**

**[www.agilent.com/chem](http://www.agilent.com/chem)**

